



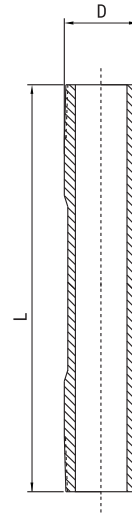
Pup Joints

PUP JOINTS

Duxaoil manufactures Pup Joint with seamless steel pipes under J55 and N80 quality standards.

EUE Pup Joints are manufactured in nominal diameters of 2" and 4 1/2" with a length in use from 1 to 12 feet and under API 5CT application regulations.

For their production, Duxaoil uses raw material under API standards, using CNC technology and the latest generation toolkit. Every part is rigorously examined and tested under the most extreme working conditions.



diameter D (inch)	long L (feet)	steel
2 3/8"	2	J55 / N80
2 3/8"	4	J55 / N80
2 3/8"	6	J55 / N80
2 3/8"	8	J55 / N80
2 3/8"	10	J55 / N80
2 3/8"	12	J55 / N80

diameter D (inch)	long L (feet)	steel
2 7/8"	2	J55 / N80
2 7/8"	4	J55 / N80
2 7/8"	6	J55 / N80
2 7/8"	8	J55 / N80
2 7/8"	10	J55 / N80
2 7/8"	12	J55 / N80

diameter D (inch)	long L (feet)	steel
3 1/2"	2	J55 / N80
3 1/2"	4	J55 / N80
3 1/2"	6	J55 / N80
3 1/2"	8	J55 / N80
3 1/2"	10	J55 / N80
3 1/2"	12	J55 / N80



size for tubing round thread eue

size (inch)	OD (inch)	N° of thread form	effective thread length (inch)	hand position adjustment (inch)	minimum length of full thread (inch)
2 3/8"	2.594	8	1.703	2	0.938
2 7/8"	3.094	8	1.890	2	1.125
3 1/2"	3.750	8	2.140	2	1.375

size for tubing round thread nu

size (inch)	OD (inch)	N° of thread form	effective thread length (inch)	hand position adjustment (inch)	minimum length of full thread (inch)
2 3/8"	2.375	10	1.456	2	0.725
2 7/8"	2.875	10	1.894	2	1.163
3 1/2"	3.500	10	2.144	2	1.413
4 1/2"	4.500	8	2.328	2	1.563

dimensiones / size / dimensões

size (inch/mm.)	nominal weight		grade	recommended torque lb/ft					
	non upset lb/ft	exter. upset lb/ft		non upset lb/ft			exter. upset lb/ft		
				min	opt	max	min	opt	max
2 3/8" / 60.3 mm	4.60	4.70	J-55	550	730	910	970	1290	1610
	4.60	4.70	N-80	770	1020	1350	1350	1800	2250
2 7/8" / 73.0 mm	6.40	6.50	J-55	790	1050	1310	1240	1650	2060
	6.40	6.50	N-80	1100	1470	1840	1730	2300	2880
3 1/2" - 88.9 mm	9.20	9.30	J-55	1110	1480	1850	1710	2280	2850
	9.20	9.30	L-80	1520	2030	2540	2270	3030	3790
	9.20	9.30	N-80	1550	2070	2590	2400	3200	4000

min. (minimum) | opt. (optimum) | max. (maximum)